

*West
Coast
Lumber*



*Inspection
Bureau*

S E R V I C E S



WEST COAST LUMBER INSPECTION BUREAU

The WCLIB is a not for profit service organization existing for the benefit of both consumer and producer. A primary objective of the WCLIB is the development and maintenance of uniform lumber standards. The WCLIB provides grading supervision service, reinspection, and transient inspection services for solid sawn softwood lumber.

ALS Accredited

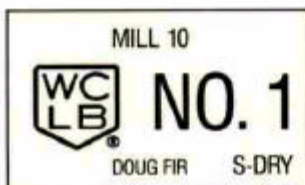
The West Coast Lumber Inspection Bureau is one of six lumber grading rules writing agencies in the United States accredited by the American Lumber Standard Committee, Inc. which write and publish grading rules, and supervise lumber grading. The American Lumber Standard Committee, Inc. operates under Product Standard PS20-94 promulgated by the U.S. Dept. of Commerce.

History

The WCLIB can trace its origins to 1911 when the West Coast Lumbermen's Association was formed. The West Coast Bureau of Grades and Inspection was made a separate subsidiary of the WCLA in 1941. The present WCLIB was established as an independent organization in 1968. The WCLIB has been and remains a leader in lumber grading and grade standardization in the U.S.

LUMBER GRADING SERVICES

- Monthly Grade Supervision
- Transient Inspection Services
 - such as lumber grading
 - production from sawmills and portable sawmills
 - inspection of existing wood structures
- Reinspection Services
- Grader Training
- Grade Recovery Studies
- Other services as requested



**THE WCLIB GRADE
STAMP IS YOUR
ASSURANCE OF
SUPERIOR
SUPERVISION
AND GRADING.**

MACHINE STRESS RATED CERTIFICATION AND SUPERVISION SERVICES

- Certification to WCLIB Grades
- Certification to AITC/APA Glulam Specifications
- Monthly Grade and QC Supervision
- Grader Training and Certification

END JOINTED LUMBER CERTIFICATION AND SUPERVISION SERVICES

- Certification to ANSI A190.1 Structural End Joints
- Monthly Grade and QC Supervision
- Grader Training and Certification

FOR FURTHER INFORMATION CONTACT –

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***CALL US FOR
INFORMATION
ABOUT LUMBER***

GRADES

- WCLIB Grade Rules No. 17
- National Grading Rule (NGR)
- Other Lumber Grades

TECHNICAL

- Design Values
- Machine Stress Rated (MSR)
- Structural Lamination
- Structural End Joints

**AND OTHER LUMBER
RELATED QUESTIONS**

PUBLICATIONS:

- Standard Grading Rules No. 17
- Simplified Span Tables
- Buyers' Guide Membership List
- Grade Stamp Facsimile List
- Grading Fundamentals
- Tech Note
 Design Aids



WCLIB

The Quality Mark